

# Open-Source Modelling and Simulation of Innovative Power Generation Systems Using OpenModelica: The Case of the FlexiCaL Project

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**POLITECNICO**  
MILANO 1863

**OpenModelica**

# Outline

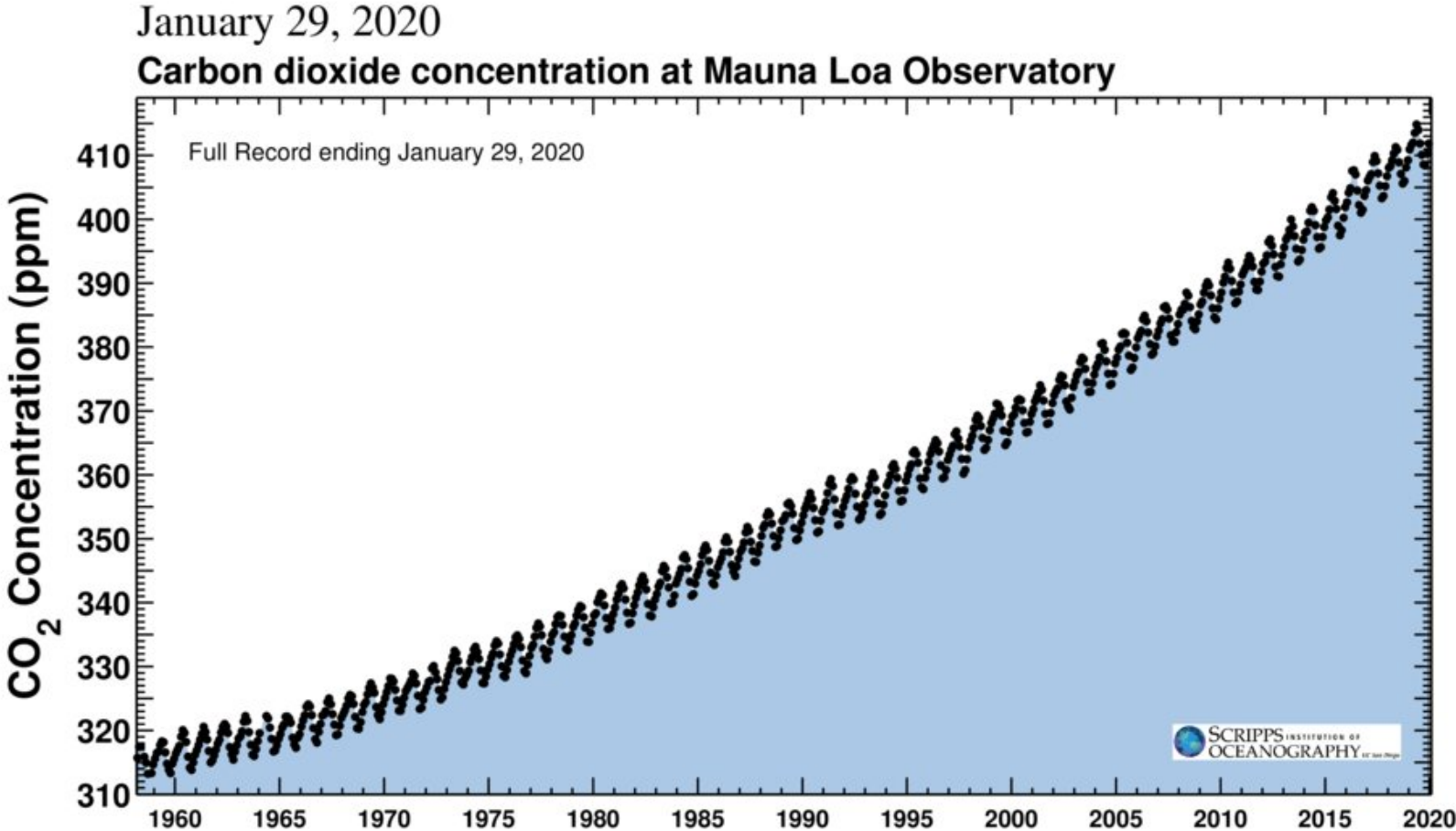
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- The issue of climate change
- The FlexiCaL project
  
- Objectives of the modelling activity
- What are the Modelica models used for
- Relevance for the OSMC and the scientific community
- Presentation of the model
  
- Current status of OMC support
- Outlook and future work

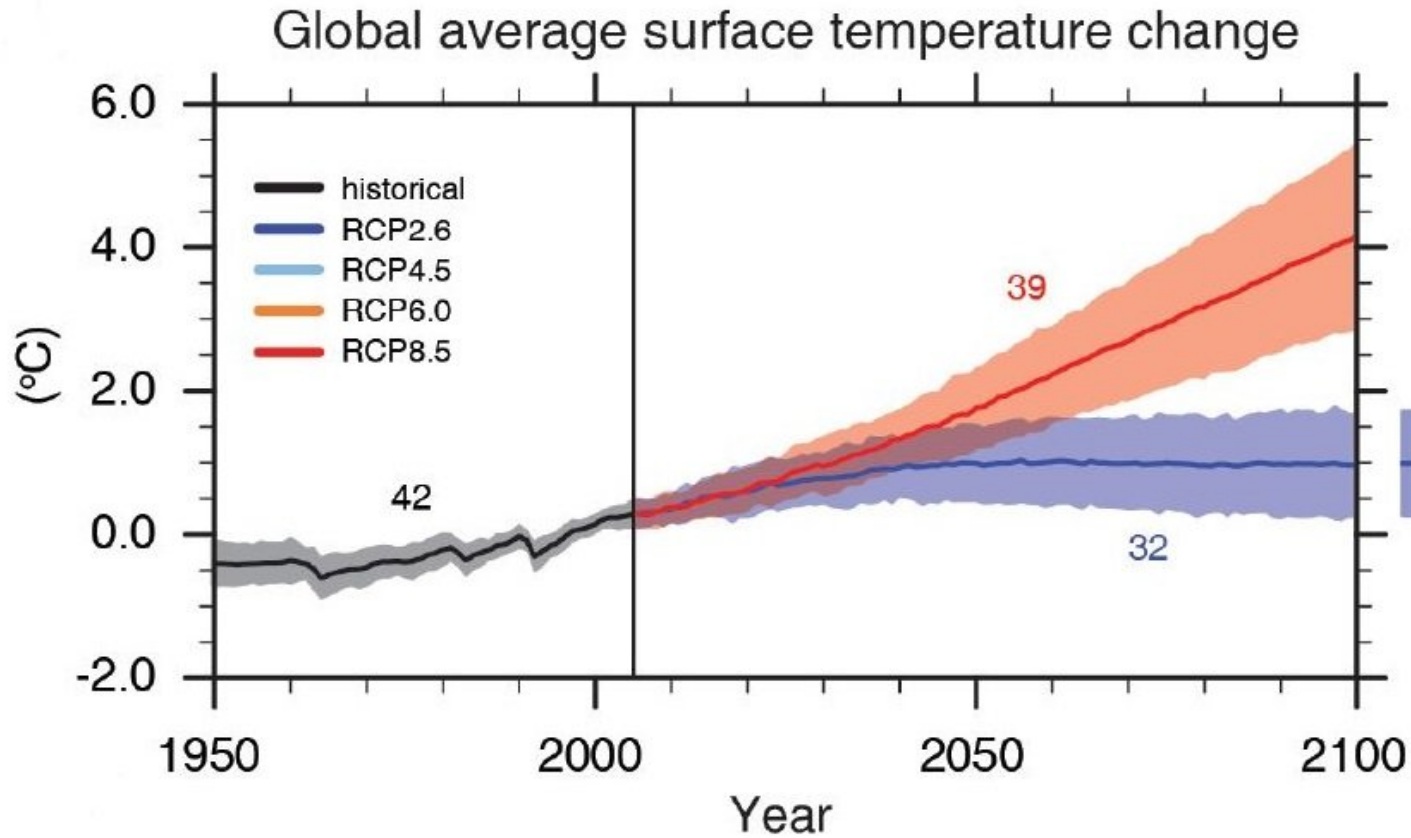
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# **The Issue of Climate Change**

# The Keeling Curve

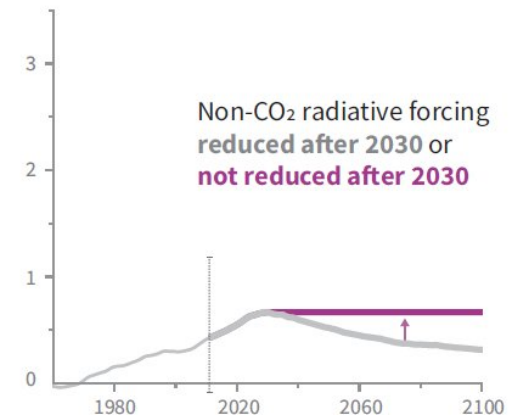
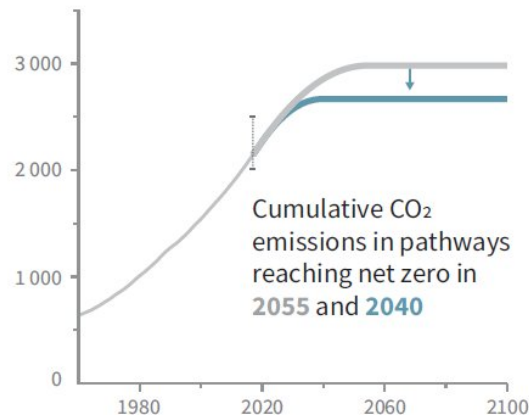
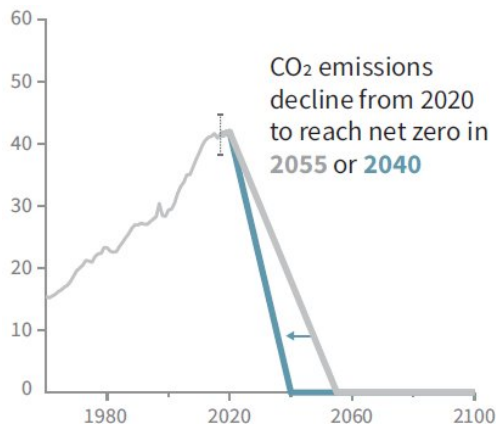
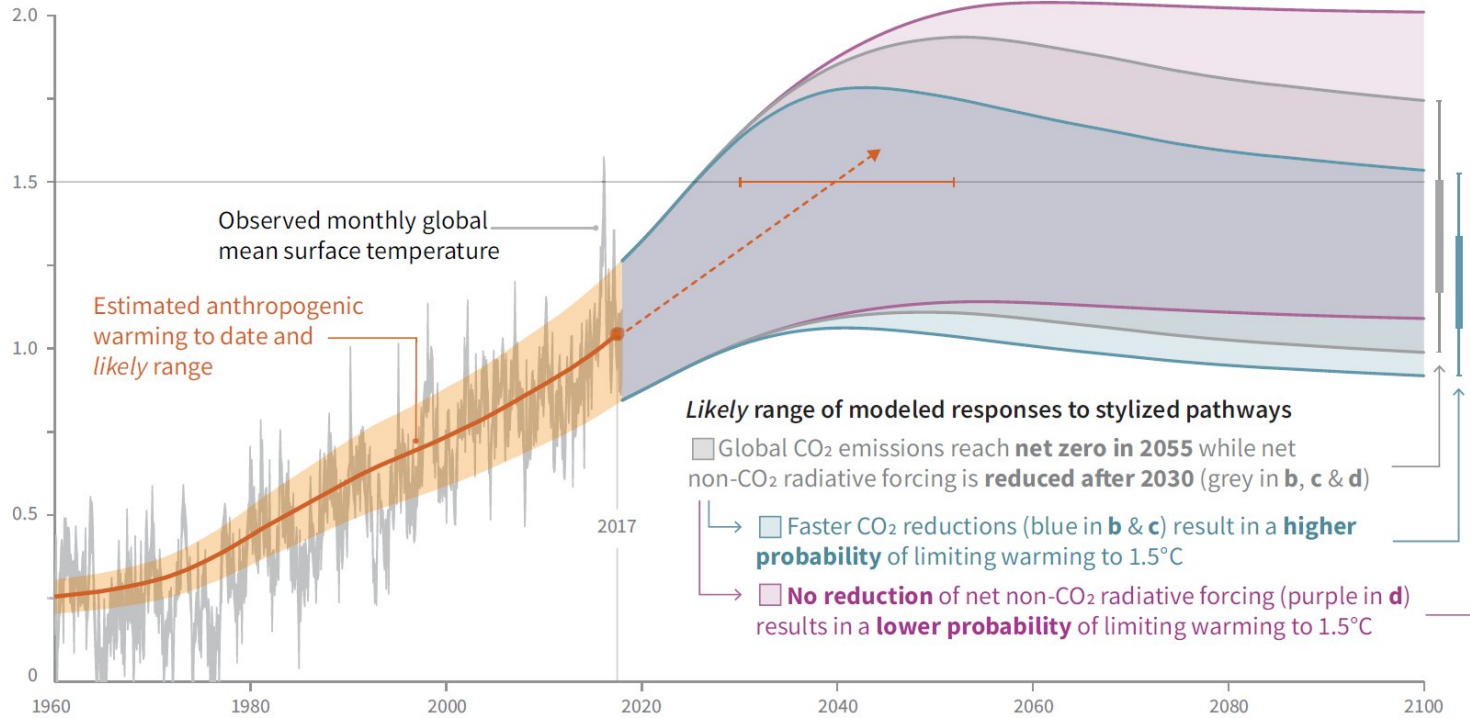


# Global Temperature Rise Scenarios (IPCC 2013)



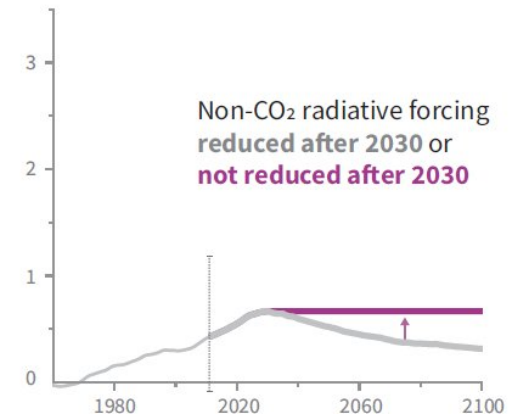
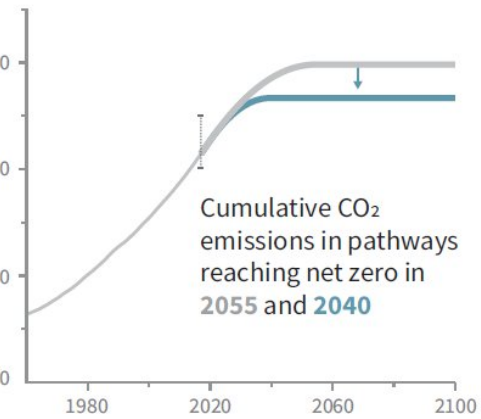
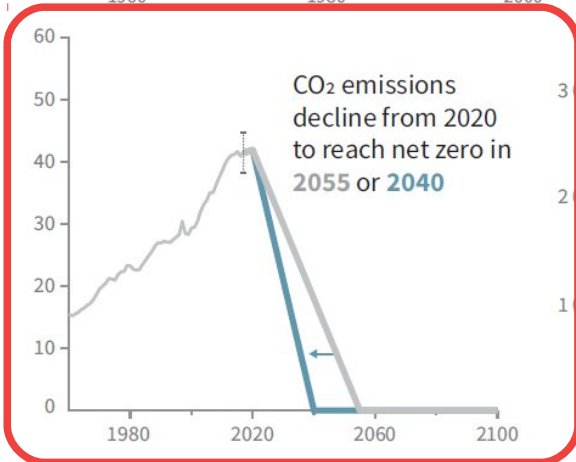
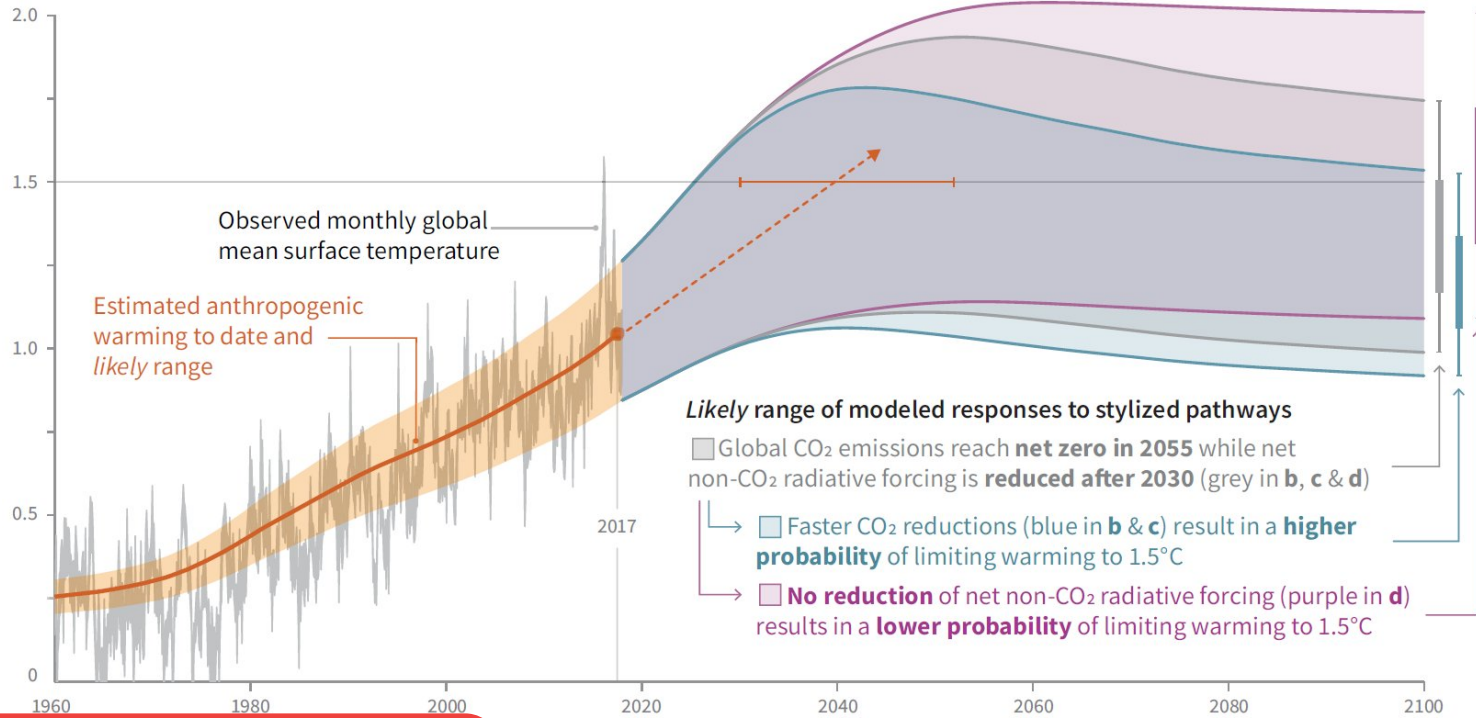
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Global warming relative to 1850-1900 (°C)



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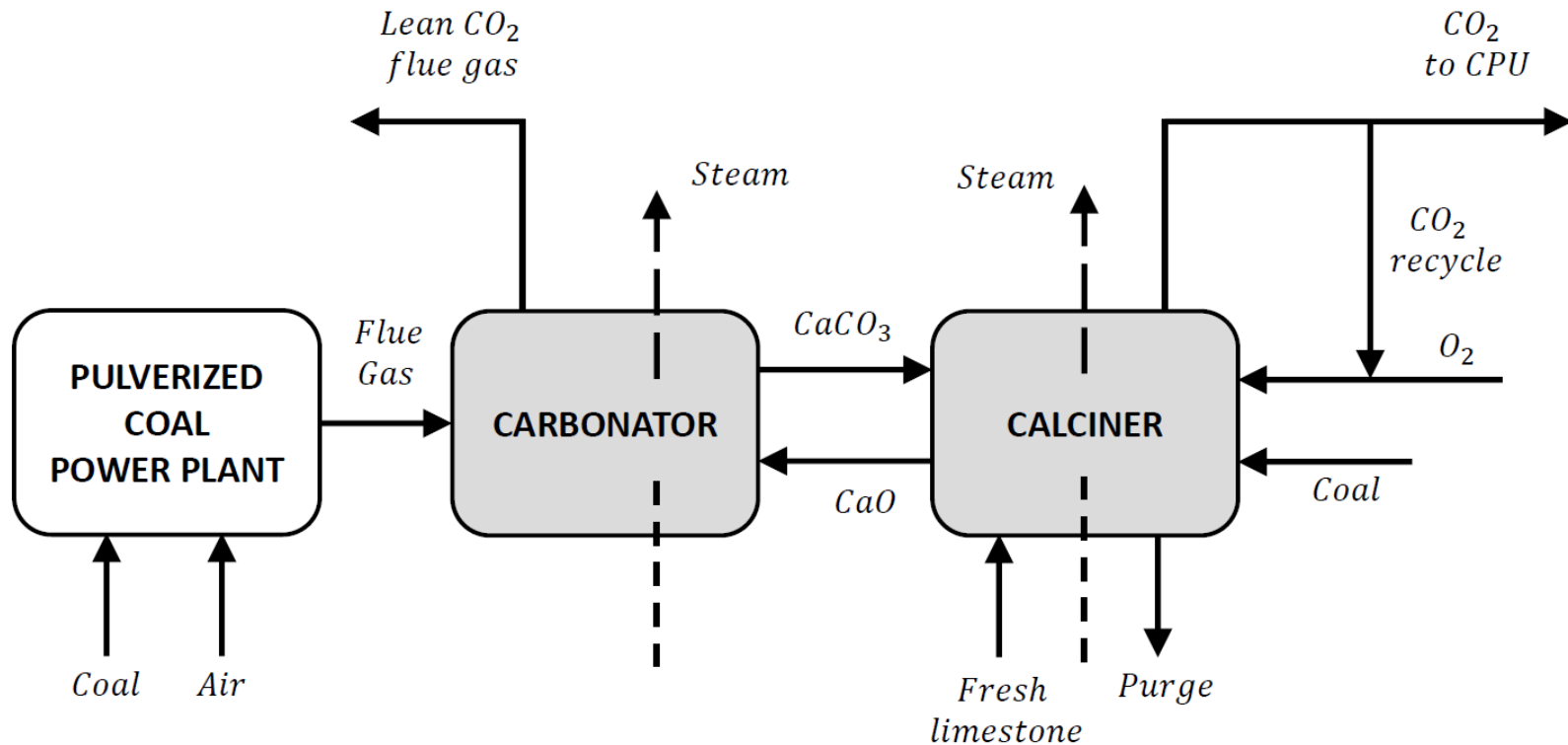
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# The FlexiCaL Project



# Calcium Looping Technology (CaL)

- First proposed by Shimizu et al, 1999
- Currently demonstrated at lab and pilot scale (< 1.5 MW)



# The FlexiCaL project

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- Funded by the EU Research Fund for Coal and Steel (RFCS)
- Five partners from Spain, Italy, Germany, and Poland, 2016-2019



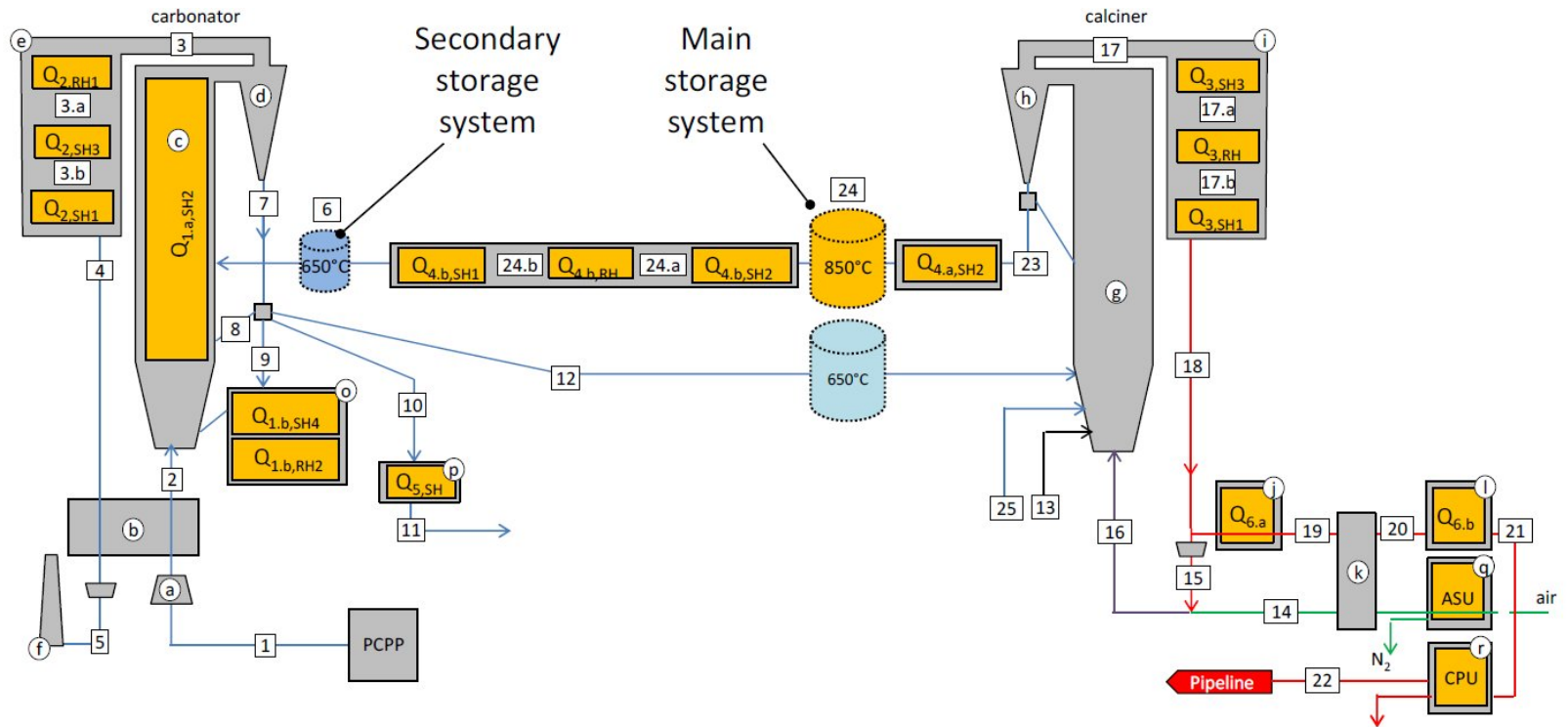
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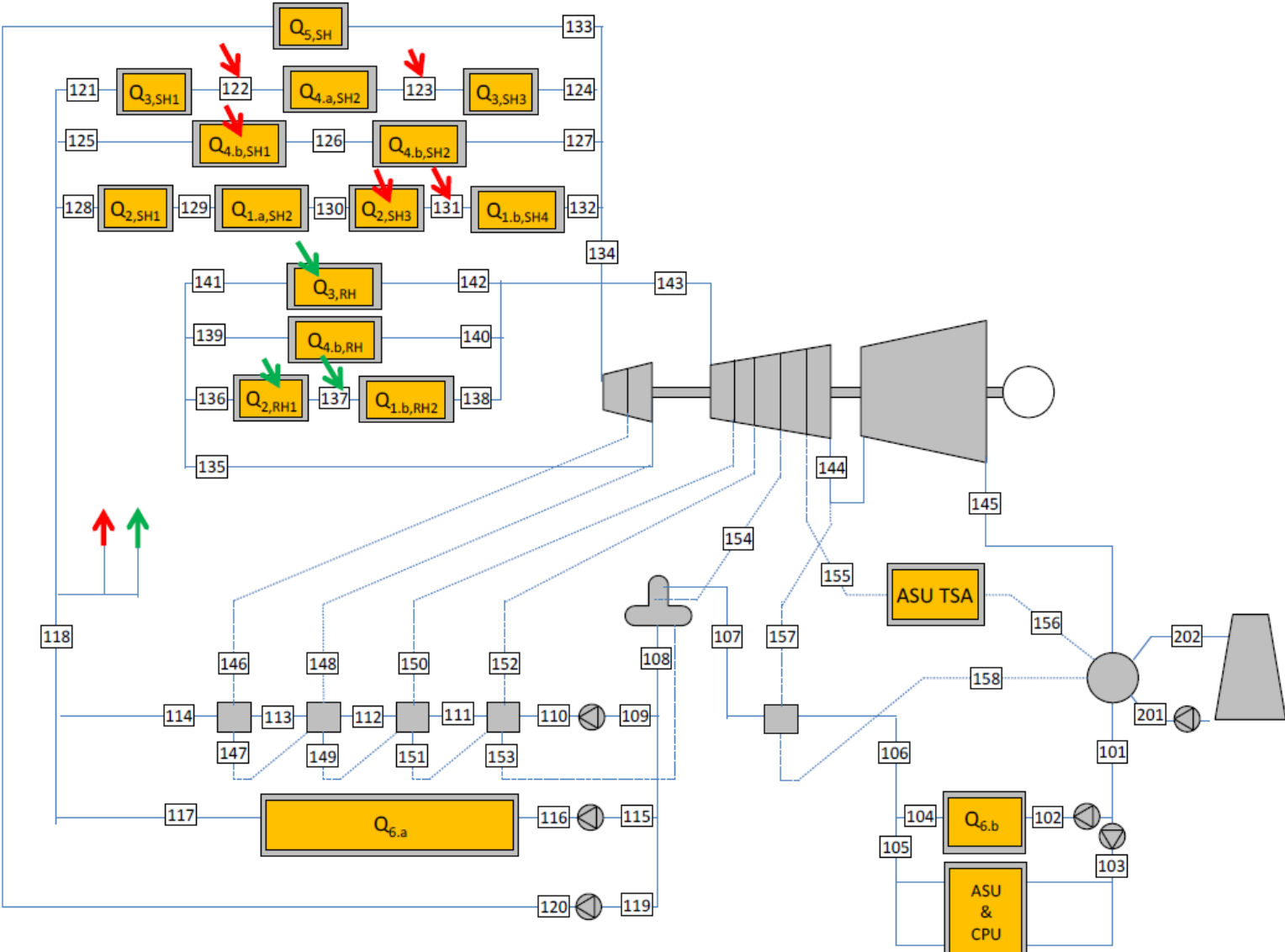
- Funded by the EU Research Fund for Coal and Steel (RFCS)
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- Demonstrate flexible operation of CaL technology at lab/pilot scale
- Design a full-scale plant capable of flexible performance
  - Off design operation
  - Transient operation

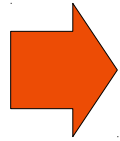


# The FlexiCaL plant – CaL side

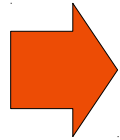


# The FlexiCaL plant – Steam side

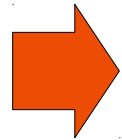




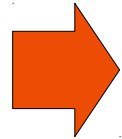
Build a dynamic model of the FlexiCaL plant



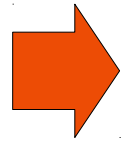
Assess the dynamic behaviour and controllability



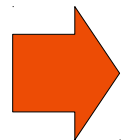
Build a dynamic model of the FlexiCaL plant



Assess the dynamic behaviour and controllability



Design a suitable plant-wide control strategy



Assess the ability of the controlled FlexiCaL plant to follow ramp load changes of the PCPP and to provide extra power for ancillary services

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# Modelling Activity



# Modelling Activity @ DEIB - PoliMi

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- Work in partnership DENER-DEIB (static design – dynamics and control)
- Use Modelica and re-use existing libraries as much as possible (ThermoPower and IndustrialControlSystems)

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- Design and implementation of control system in Modelica
- Simulation of closed loop transients
  - PCPP load ramp rate
  - CaO heat exchanger boost
  - Turbine bleed valve throttling

# Modelica tools employed

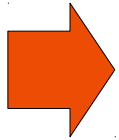
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- The model library is currently being polished in view of publication and assessed for use in OpenModelica

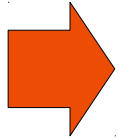
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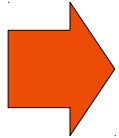
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Perform all the modelling activities with OMC



Publish the model on github.com



Make the model usable with 100% OS toolchain

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  - No confidentiality issues whatsoever (100% public and paid by EU)
  - Improvement of GUI performance for editing
  - Improvement of GUI performance for post-processing (simulation results and debugging information)
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- Showcase of the OpenModelica tool capabilities
  - Demonstration of tool performance on real-life industrial case
  - All stakeholders can download and check with their eyes, no restrictions
  - Double-edged sword!

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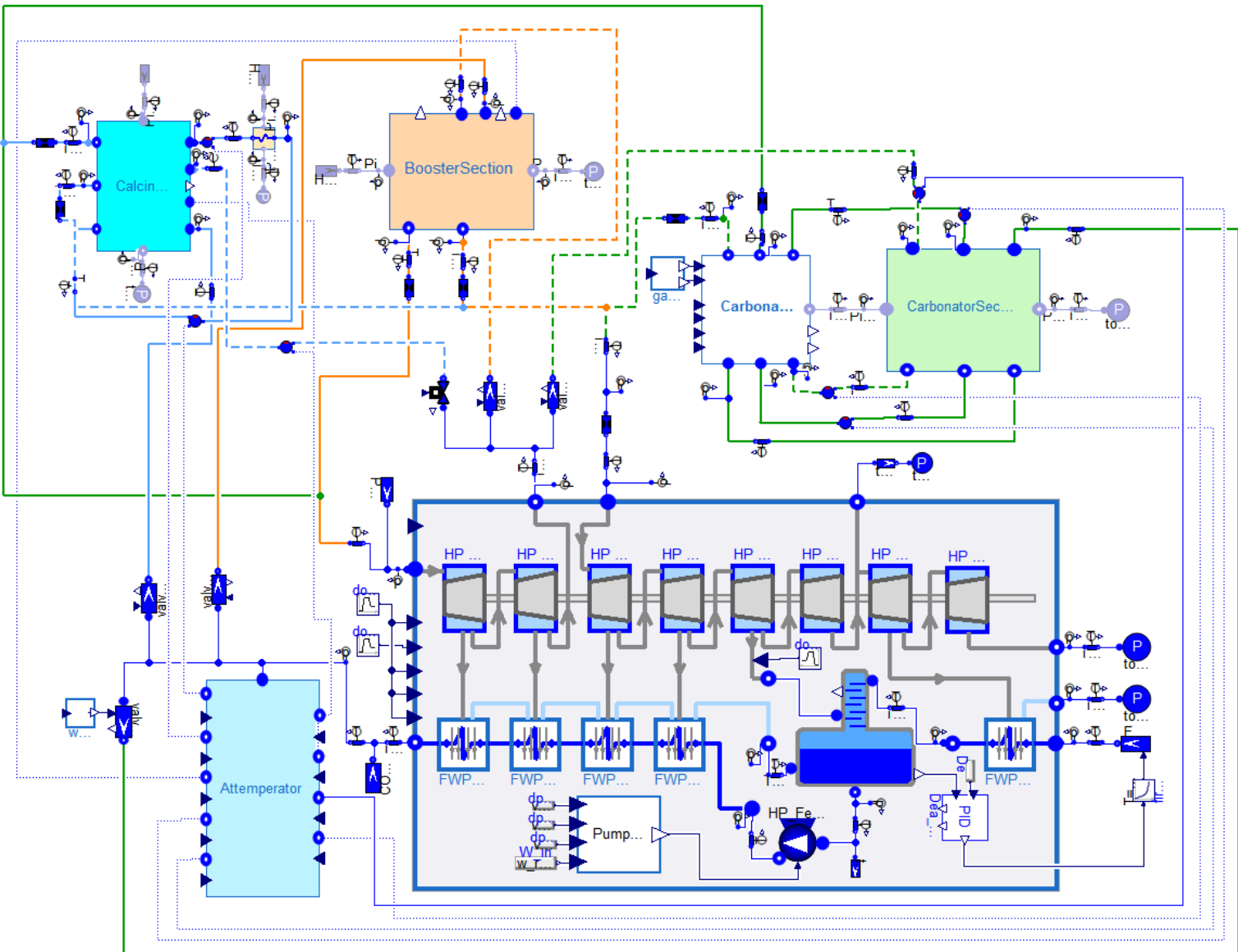
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- Companion to forthcoming scientific publications about the FlexiCaL plant dynamic modelling and control (publish the paper **and** the model)
- Allows to reproduce the published results with no license restrictions
- Allows other people to reuse the model for further research
- Provides engineers and researchers with a fully developed example
  - How to organize a complex power plant model in Modelica
  - How to carry out different activities in an efficient way without code duplication
  - Significant tutorial value

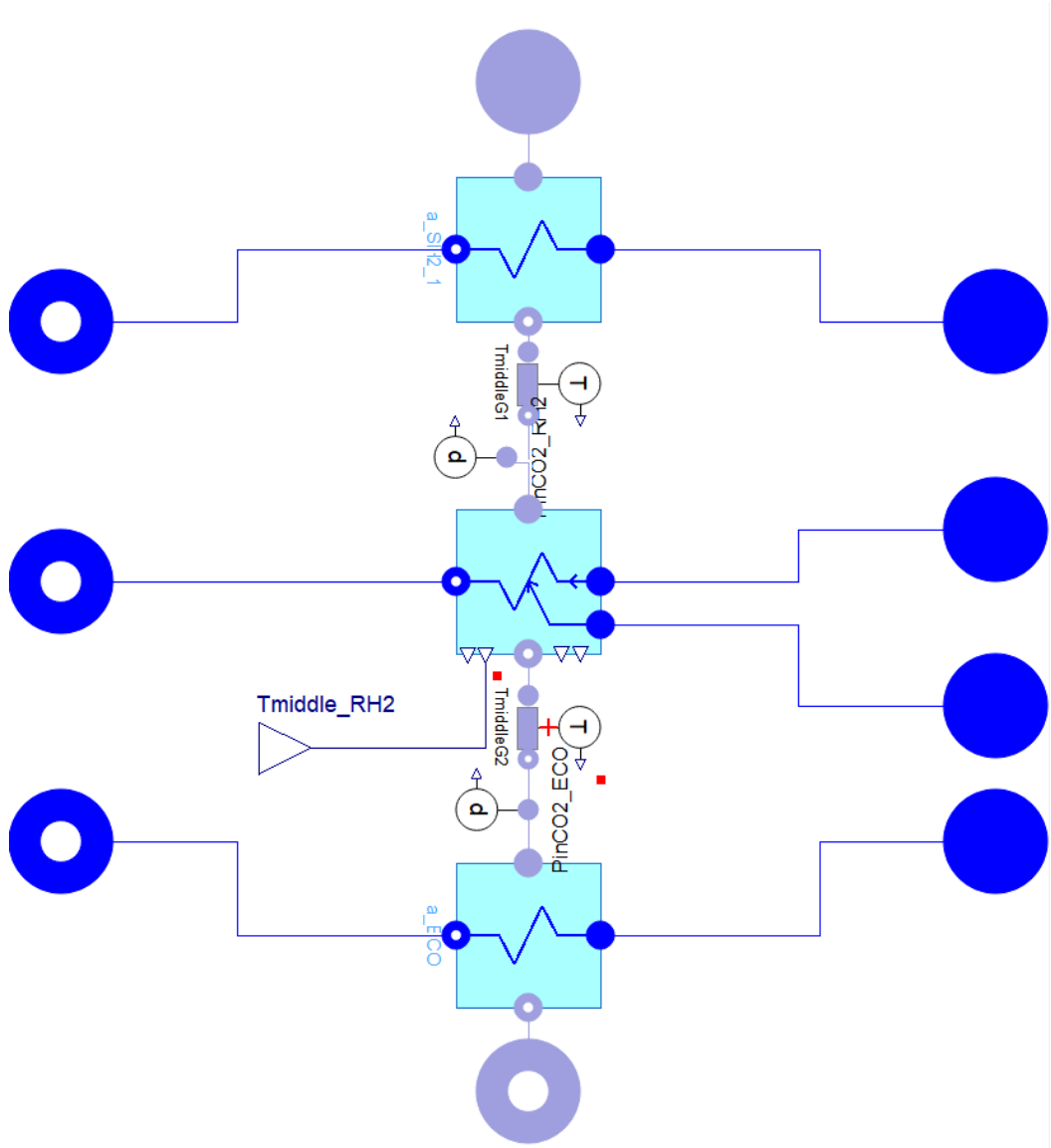
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# Presentation of the Model

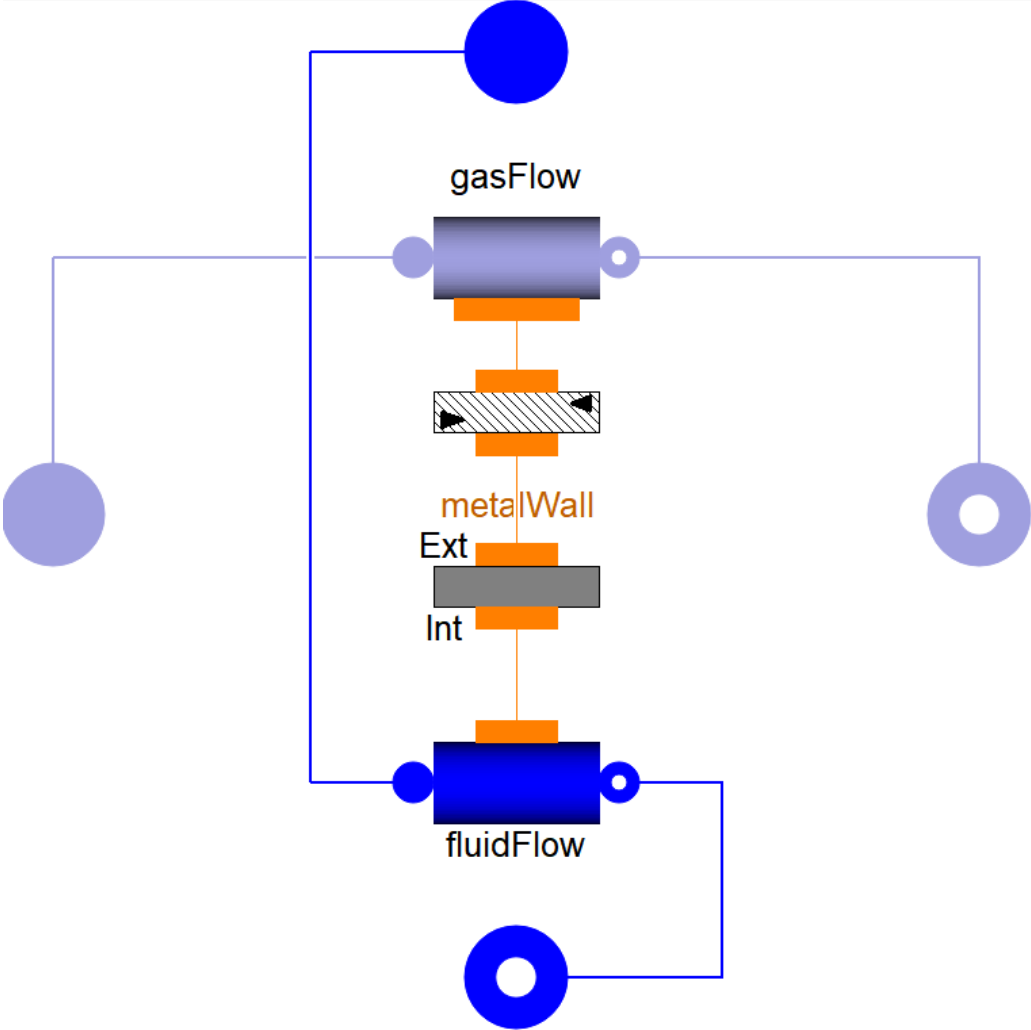
# Top-level view of the plant model



# Calciner exhaust section

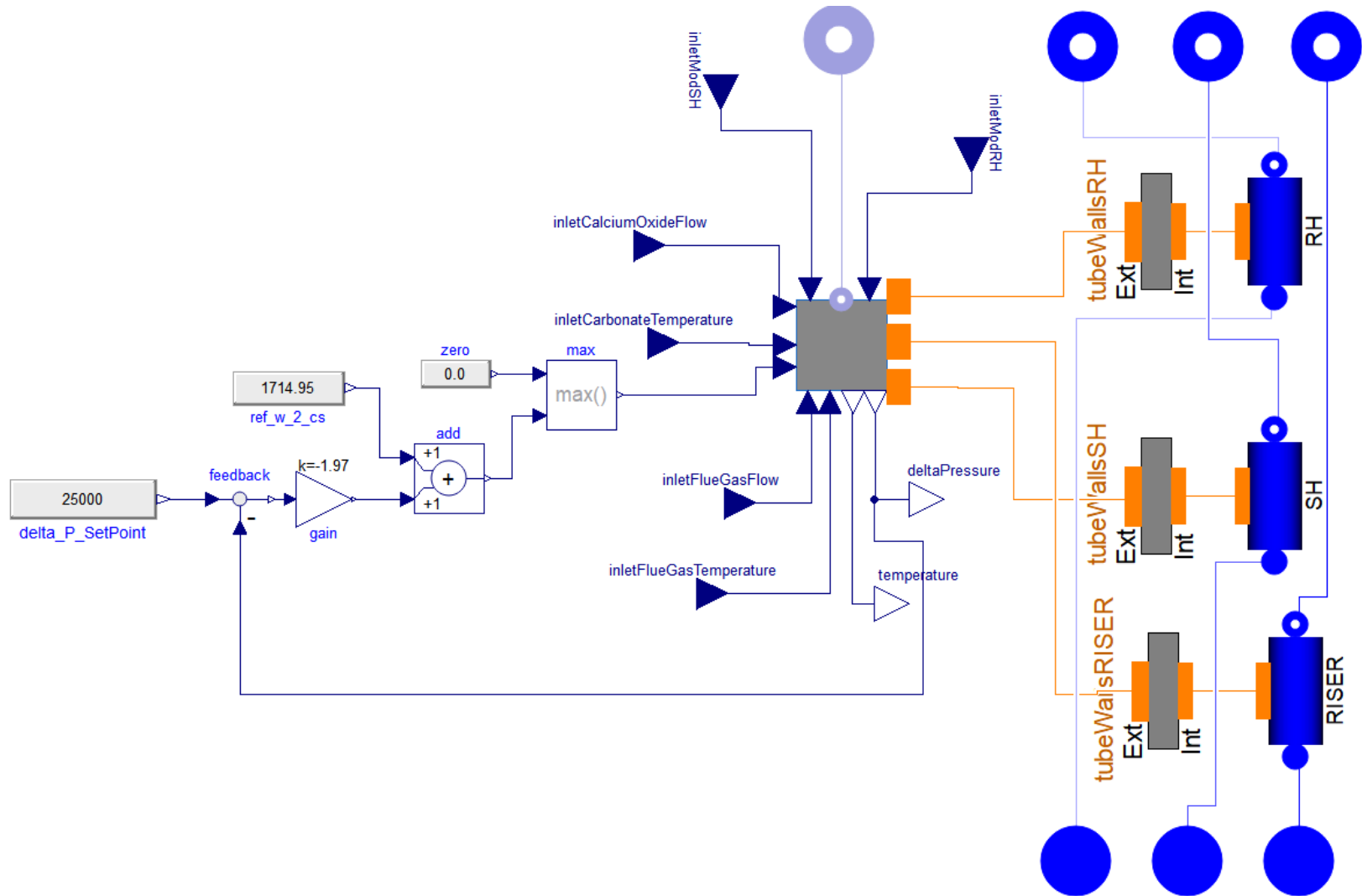


# Individual steam – fluidized CaO heat exchanger

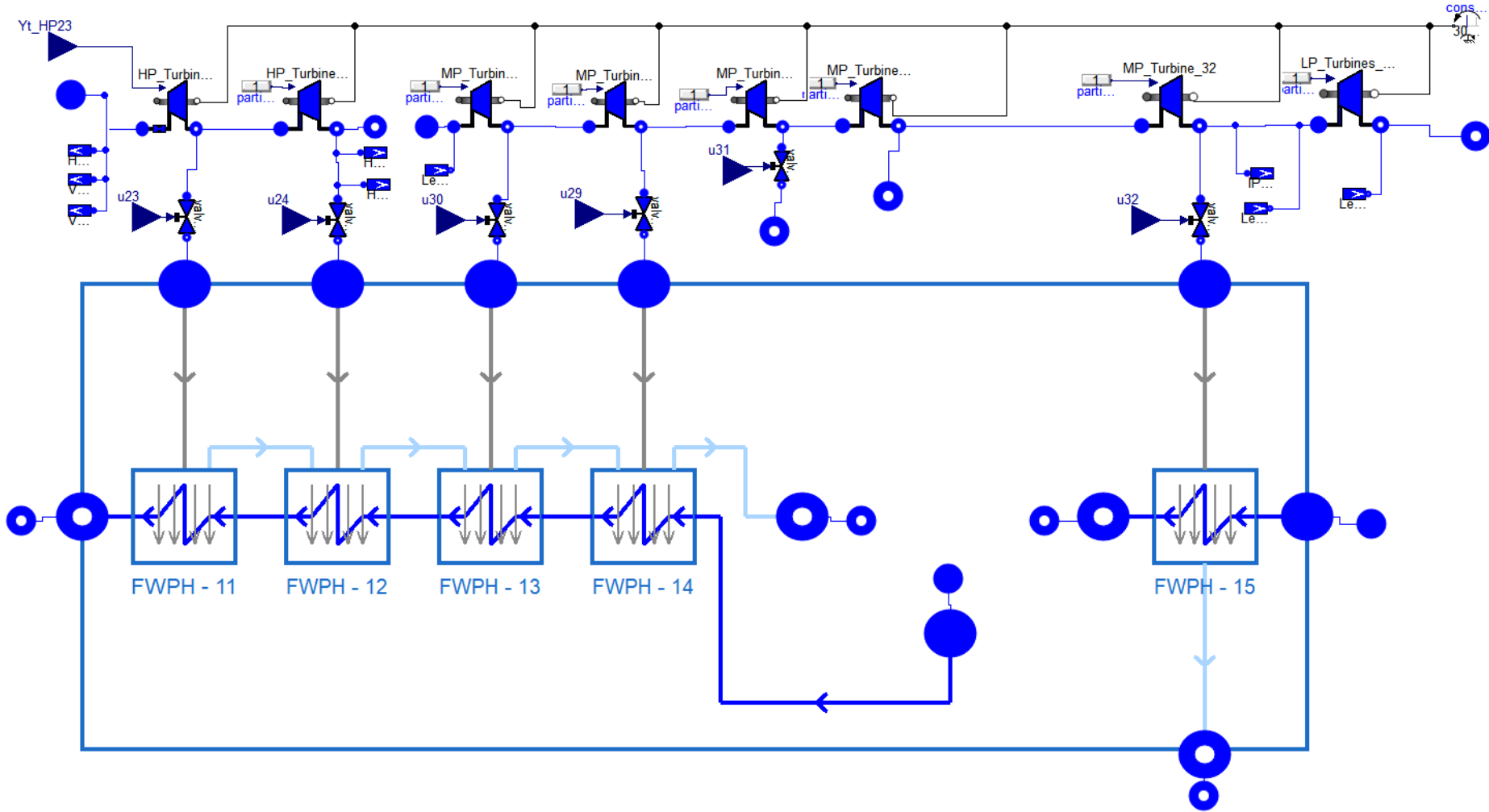




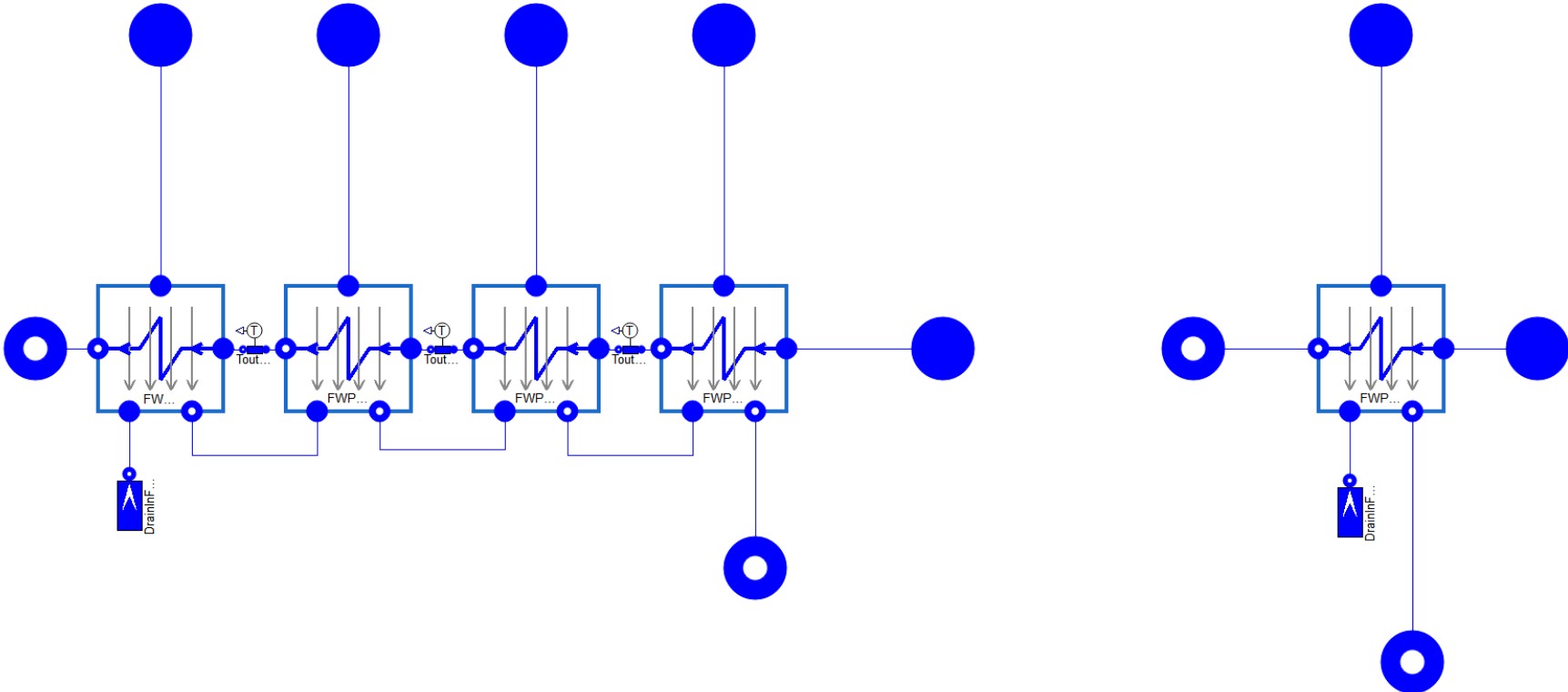
# Carbonator model



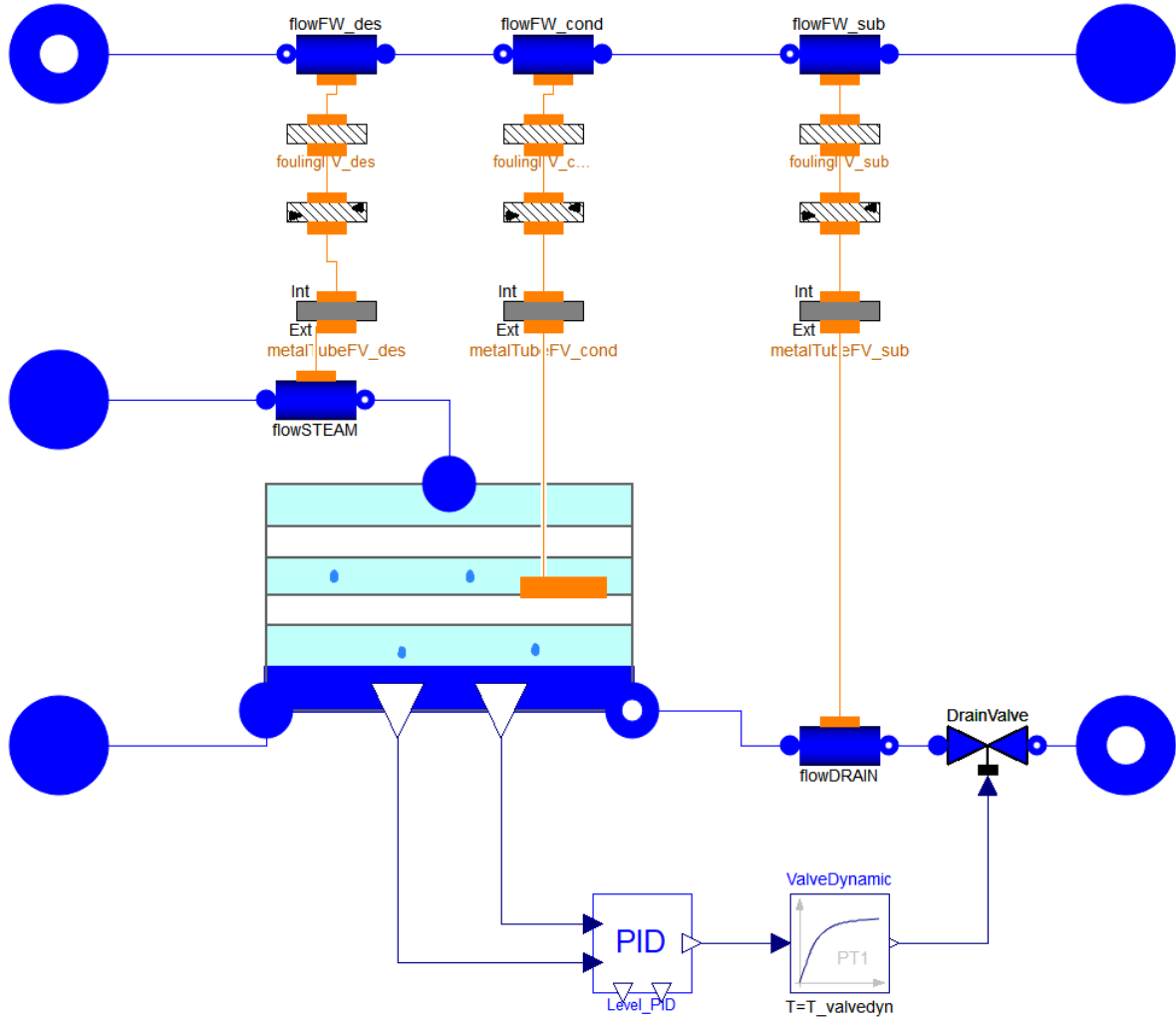
# Turbine – Feedwater train model



# Accurate feedwater train model



# Accurate water preheater model



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- Forward on-design steady-state
  - Inputs are fixed to design values
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- Closed-loop steady state
  - Control system is added, with given set points and load level
  - Suitable homotopy introduced on controllers to facilitate convergence

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# Current Status with OpenModelica 1.16.0-dev



# Testing setup

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- Lenovo Carbon X1
- CPU: Intel i7-8550, 1.8 Ghz, 8 virtual cores
- RAM: 16 GB
- SSD: 1 TB
- OS: Windows 10 Professional 64 bit
- OMC: 1.16.0-dev nightly build of 31 Jan 2020



# GUI

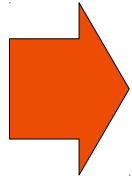
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- The diagrams are mostly displayed correctly
- Some glitches with extent
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- Parameter input is fine
- Replaceable Medium missing (→ v. 1.15.0)
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Continue improvement of API used by OMEdit  
by using the faster new frontend

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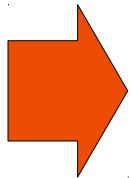
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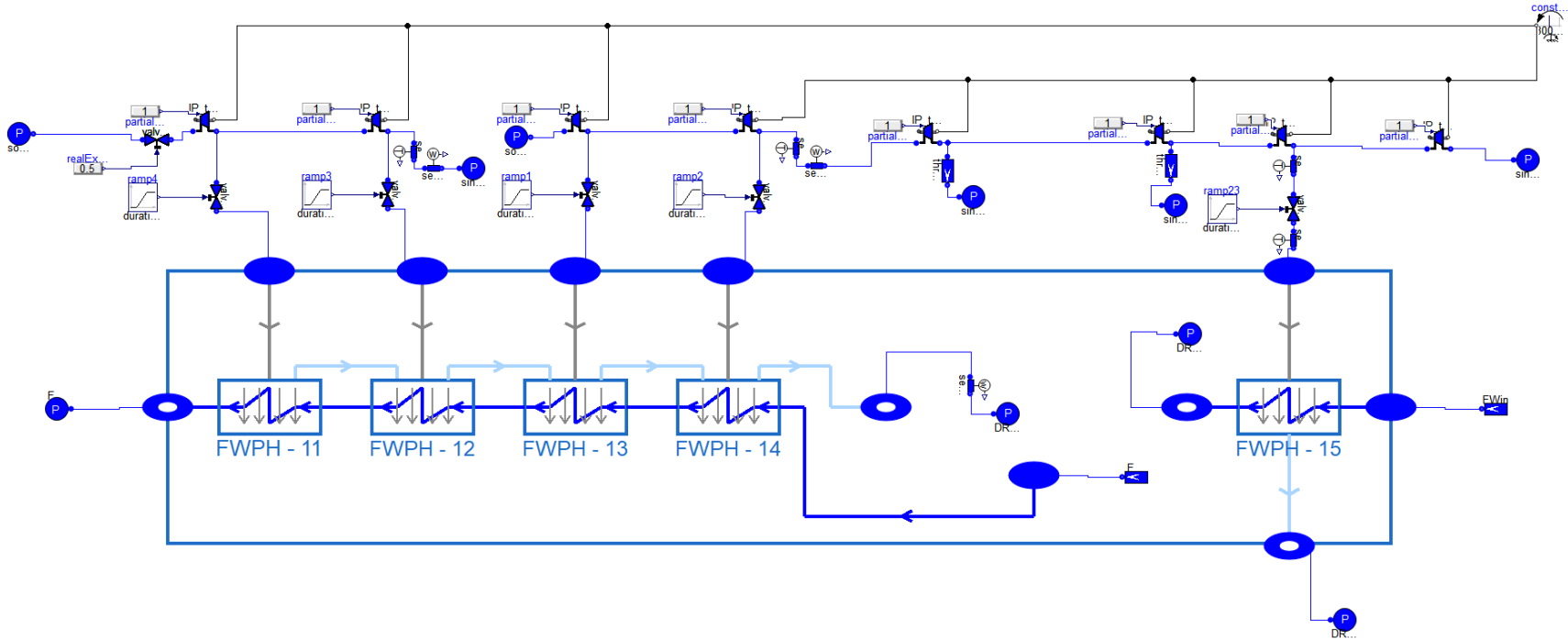
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## Room for improvement in code generation

- Faster selected back-end methods and templates
- Faster compilation (gcc → clang, factor 5)
- Resolve initial guess issues

# Smaller case study: Feedwater/turbine unit test



# Performance of turbine/feedwater unit test

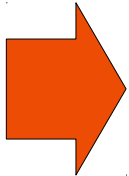
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- Model size: 8650 equations (3731 trivial)
- Flattening time using new front end: 4 s (Dymola: 2.5 s)
- Backend + code generation: 36 s (Dymola: 10 s)
- C-code compilation (gcc): 1 m (Dymola: 6 s)
- Total compilation time: 1 m 40 s (Dymola: 18 s)
- Max memory usage: 3.7 GB
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## Room for improvement at runtime:

- Performe CSE also during init (WiP)
- Improve optimization of Modelica.Media IF97 code

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# **Outlook & Conclusions**

# Outlook

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- Model published on [github.com](https://github.com) afterwards
- Will be included in the OpenModelica library testuite

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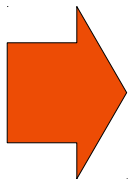
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Opportunity to improve the quality of OpenModelica for industrial users



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  - Benchmark for OMC performance improvement
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- On going work
  - Streamlining OMCedit editor response for larger models (nfAPI)
  - Further speed-up of flattening
  - Optimization and speed-up of backend
  - Improve CSE handling in the runtime, part. at initialization

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**Thank you for your  
kind attention!**